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1. Product Overview

iSmartEV ED500 battery maintenance tester integrates battery string discharge-charge and cell equalization functions into one unit. It is applicable in battery discharge-charge test and multi-channel cell equalization test.

1.1 Product Features

- Adopt the latest equalizing maintenance technology and avoid the interference to BMS (Battery Management System), iSmartEV ED500 is designed for lithium battery pack daily discharge, charge, and equalizing maintenance.
- Based on wide voltage range design, iSmartEV ED500 can be applied to lithium battery packs testing with various voltage levels.
- Equalizing maintenance test mode can activate the lithium battery performance completely.
- Voltage and temperature monitoring and protection during test can prevent over-charge and overdischarge.
- Multiple discharge auto-stop conditions make testing mode more intelligent and flexible, and avoid over-charge and over-discharge.
- Intelligent equalizing function based on each cell voltage monitoring and equalizing charge.
- Support equalizing maintenance parameter customization.
- Support multiple protection design and alarm settings of voltage, current, temperature abnormal to protect the battery and the tester.
- Support functions such as overvoltage, undervoltage, overcurrent, output short circuit, anti-reverse
 protection and overheating protection.
- Adopt wave width modulation technology, high efficiency, high power factor, low noise, low electromagnetic interference.
- 7-inch touch screen, easy to operate.
- Built in memory, supporting automatic storage of operation records.
- Portable design, easy to carry and transport.

1.2 Main Function and Test Range

Mainly used for lithium battery pack charge & discharge test and equalizing maintenance, suitable for various voltage levels.

1.3 System Components

The device consists of main unit, test cables, cell voltage acquisition kit (CAN communication kit/physical sampling kit), AC power cord. Please check the actual configuration subject to the packing list.

The main unit is organized by LCD touch screen, data processing unit, data acquisition unit, auxiliary power unit, discharge unit, charge unit, equalization unit, and panel operating unit.

1.4 Working Conditions

NO CORROSIVE, NO EXPLOSIVE, NO ELECTRICAL BREAKDOWN AIR OR CONDUCTIVE DUST.

1.5 Environment & Energy Impact

The tester can convert the tested battery energy into heat and use cooling system to blow the heat

out of the unit, so during the discharge test, please pay more attention to heat dissipation and ventilation.

1.6 Protection & Alarm

This tester has hardware and software protection functions such as reverse connection, overvoltage, overcurrent, overtemperature, communication error, etc.

2. Precautions for Safe Use

2.1 Safe Working Period & Production Date

The designed safe working period for this tester is 5 years, please refer to the factory inspection list for the production date.

2.2 General Rule

Please follow the user manual to use this tester.

2.3 Common Incorrect Operation

- 1) Tools for connecting is not well insulated.
- 2) Operating without following the user manual.

2.4 Damage Probably Caused By Incorrect Operation

- 1) Short circuit accident: Tools is not well insulated, or battery pack positive and negative electrodes are too close.
- 2) Failure to follow the correct operation method will cause the device not working properly.

2.5 Emergency Treatment In Exceptional Cases

Disconnect the device power supply and test cables.

2.6 Precautions In Exceptional Circumstances

If the operator uses tools without well insulation or improper operate to cause short circuit, please separate the cables immediately.

2.7 Other Safety Alerts

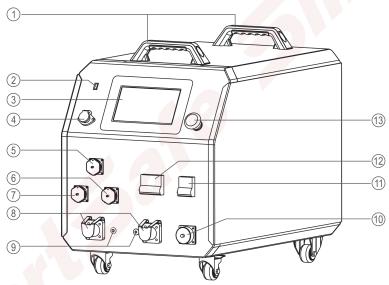
Strict compliance with safety operating norms and correct operating procedure.

3. Technical Features

	Function Parameter				
Model	iSmartEV ED500				
Power input	AC 90~265V				
Charging & discharging voltage range	2~260V				
Voltage measurement accuracy	±0.2%FS+0.1V				
Charging & discharging current range	0~ 100A				
Current measurement accuracy	±0.5%FS + 0.1A				
Test Power	Charge: 4.4kW max Discharge: 7.2kW max				
Equalization Voltage	1.8~4.5V				
Equalization Current	0~5A				
Test Cell Qty	24				
Temp Accuracy	±2°C (-25°C~85°C)				
Charge Mode	constant current + constant voltage				
Discharge Mode	Constant current + constant voltage				
Protections	Overcurrent and overvoltage protection for input and output				
Communication	CAN/RS485: cell data acquisition USB: data export & system upgrade				
	Safety Testing				
Breaking down test	AC input-metal shell: 2200Vdc 1min				
	DC input-metal shell: 2200Vdc 1min				
	Working Environment				
Cooling	Forced air cooling				
Temperature	Operating temperature: -5~40°C; Storage temperature: -20~70°C				
Humidity	Relative humidity 0-90% (40±2°C)				
Elevation	Rated altitude of 2000 meters				
	Size a <mark>nd W</mark> eight				
Dimension	643*404*540mm				
Weight	42kg				

4. Operating Instructions

4.1 Panel Description

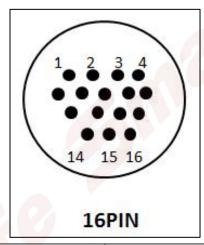


NO.	Part Name				
1	Handle				
2	USB Port				
3	Display				
4	Expansion Port				
5	Temp Acquisition Port				
6	Equalization Unit Port #2				
7	Equalization Unit Port #1				

NO.	Part Name					
8	DC Test Cable Positive & Negative Interface					
9	Voltage Sense Port					
10	AC Input Socket					
11	AC Breaker					
12	DC Breaker					
13	Emergency Stop Button					

4.2 Interface Pin Definition

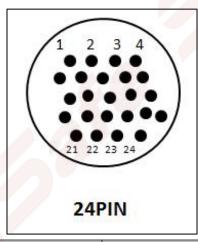
1) 16 Pin Equalization port



Pin_SN	Description	Line Marker	Pin_SN	Definition	Line Marker
1	Cell #1 -	B1-	9	Cell #8 +	B8+
2	Cell #1 +	B1+	10	Cell #9 +	B9+
3	Cell #2 +	B2+	11	Cell #10 +	B10+
4	Cell #3 +	B3+	12	Cell #11 +	B11+

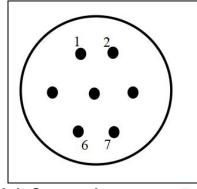
5	Cell #4 +	B4+	13	Cell #12 +	B12+
6	Cell #5# +	B5+	14	Null	Null
7	Cell #6 +	B6+	15	Null	Null
8	Cell #7 +	B7+	16	Null	Null

2) 24 Pin Temp port #2



Pin_SN	Description	Line Marker	Pin_SN	Definition	Line Marker
24	Temperature	T4	12	Null	Null
23	Acquisition T4	1 4	11	Null	Null
22	Temperature	Т3	10	Null	Null
21	Acquisition T3	13	9	Null	Null
20	Temperature	T2	8	Null	Null
19	Acquisition T2	12	7	Null	Null
18	Temperature	T1	6	Null	Null
17	Acquisition T1	11	5	Null	Null
16	Null	Null	4	Null	Null
15	Null	Null	3	Null	Null
14	Null	Null	2	Null	Null
13	Null	Null	1	Null	Null

3) Expansion Port

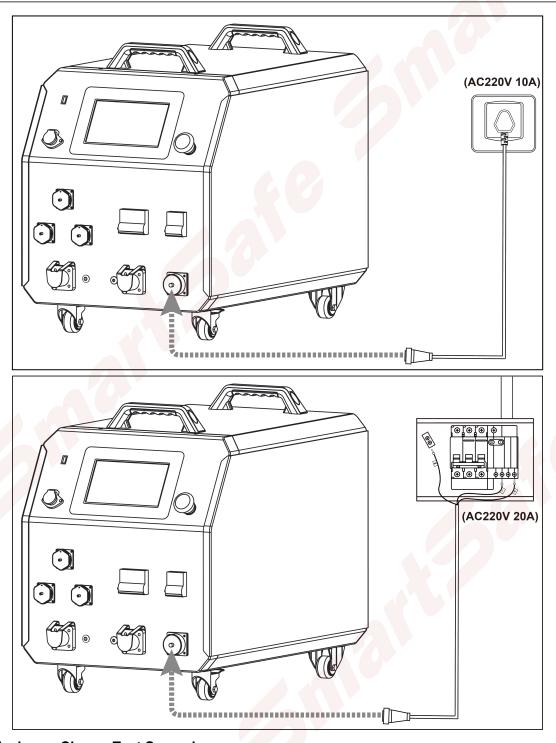


Pin_SN	Description			
1	RS485 A			
2	RS485 B			
3	Micro_USB-VCC			
4	Null			
5	Micro_USB-GND			
6	Micro_USB-D+			
7	Micro_USB-D-			

4.3 Main Unit Connection

4.3.1 Working Power Supply Connecting

Connect the power supply cord with the main unit AC socket, and select the corresponding power cord according to the load output connected to the power socket.

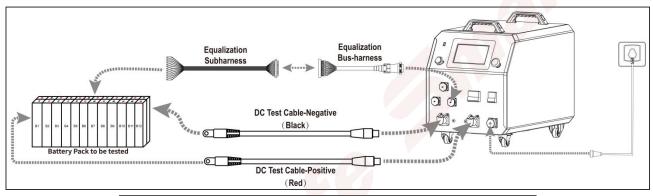


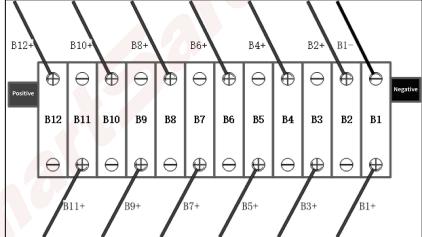
4.3.2 Discharge-Charge Test Scenarios

First, insert the DC test cable into the positive and negative interface of the equipment (red for positive and black for negative), and connect the other end of the DC test cable to both ends of the battery pack (red for positive and black for negative).

Then connect the equalization bus-harness to any equalizing test socket of the tester, and plug the equalization bus-harness and the equalization subharness,

Finally clamp the clamps of the equalization subharness on the battery module under test in turn.



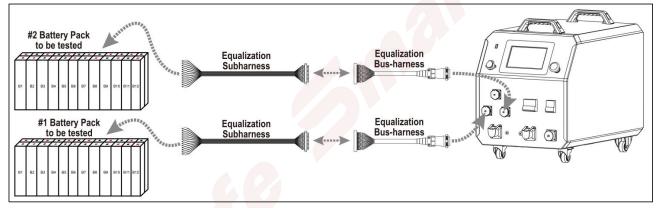


According to the wire label on the equalization subharness, B1 - is connected to the negative electrode of No. 1 single cell (B1), B1 + is connected to the positive electrode of No. 1 single cell (B1), B2 + is connected to the positive electrode of No. 2 single cell (B2), and connected in sequence.

Note: the nearest to the negative terminal of the battery module is the No. 1 single cell.

4.3.3 Equalization Test Scenarios

Firstly connect the equalization bus-harness to the equalizing test socket of the tester, then plug the equalization bus-harness and the equalization subharness, and finally clamp the clamps of the equalization subharness on the battery module under test in turn.



Please connect the cables strictly according to the instruction. For connecting with all plugs and sockets, please observe the positioning grooves and holes, confirm the plug's correct direction and check the connecting is fastened after joining.

4.4 Main Unit Operation

4.4.1 Welcome Screen



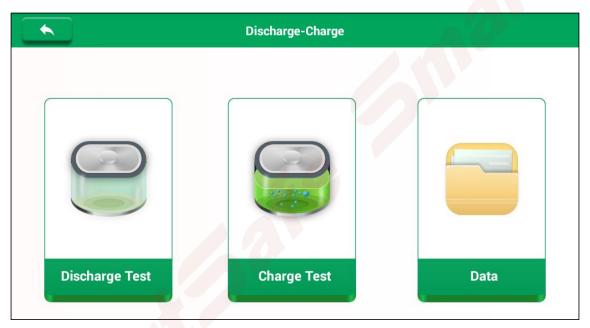
4.4.2 Main Menu

Click the function module on the main menu to enter the corresponding function operation interface.



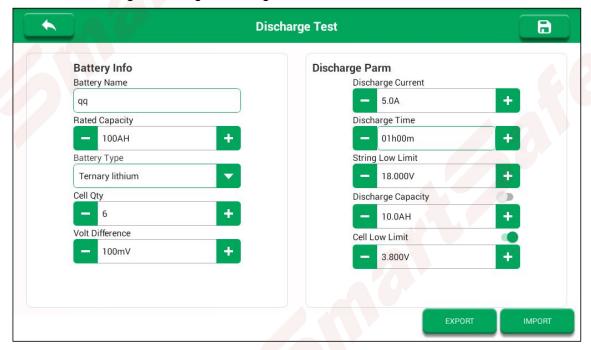
4.5 Discharge & Charge

Click "Discharge-Charge" on the main menu to enter the corresponding function operation interface.



4.5.1 Discharge Test

1) The function "Discharge" is a single discharge test mode.



Parameter Description:

Battery Information

Battery Name

The naming of the battery pack or module.

Rated Capacity

The rated capacity of the battery pack, according to the actual input, can be identified from the rating plate.

Battery Type

Select battery type.

Cell Quantity

Fill in according to the actual number of strings.

Cell Voltage Difference

Differential voltage protection value, one of the shutdown conditions.

Discharge Parameters

Discharge Current

Discharge test current value.

Discharge Time

Discharge test time setting, one of the shutdown conditions.

String Low Limit

Group end voltage lower limit protection, one of the shutdown conditions.

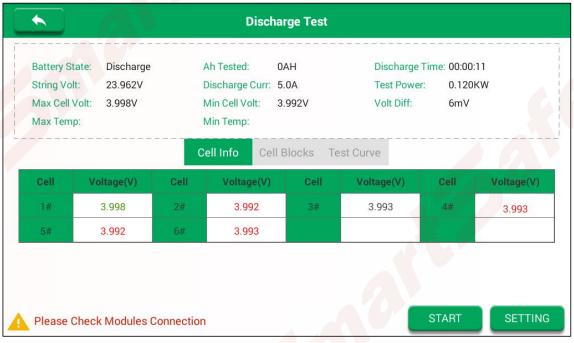
Discharge Capacity

Discharge capacity ah, one of the shutdown conditions.

Cell Low Limit

Single string lower limit voltage protection value, one of the shutdown conditions.

2) Click to save configuration and enter the test interface. Close the DC switch, tap **Start** to start the test.

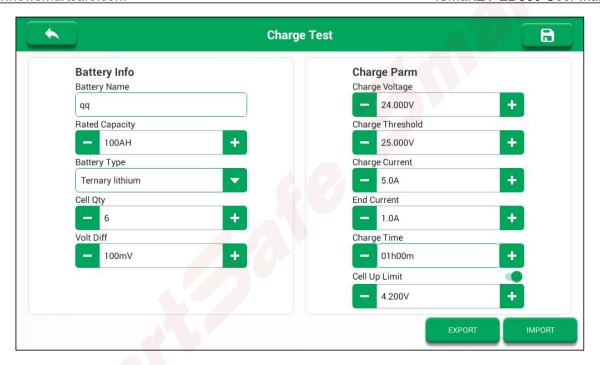


The current battery status, the test current, the test duration, the current voltage of the battery pack and the cell information can be viewed on the test interface. The configuration can be modified during the test.

- 3) In the process of threshold protection test, if any shutdown threshold is reached, it will stop automatically. Type of shutdown conditions: discharge time, lower limit of group end, pre-discharge capacity (in case of opening discharge capacity limitation) and cell lower limit (in case of opening discharge capacity limitation).
- 4) In addition to the above shutdown threshold protection, there are also multiple hardware protections: abnormal voltage of discharge module, abnormal current of discharge module, abnormal temperature of discharge module, short circuit protection and fan failure.

4.5.2 Charge Test

1) The function "Charge" is a single charge test mode.



Parameter Description:

Battery Information

Battery Name

The naming of the battery pack or module.

Rated Capacity

The rated capacity of the battery pack, according to the actual input, can be identified from the rating plate.

Battery Type

Select battery type.

Cell Quantity

Fill in according to the actual number of strings.

Cell Voltage Difference

Differential voltage protection value, one of the shutdown conditions.

Charge Parameters

Charge Voltage

The target value of the charging voltage.

Charge Threshold

The upper limit voltage protection value of the group end, one of the shutdown conditions.

Charge Current

Charging test current value.

End Current

When the voltage reaches, the current is less than the value, then it stops, and one of the shutdown conditions.

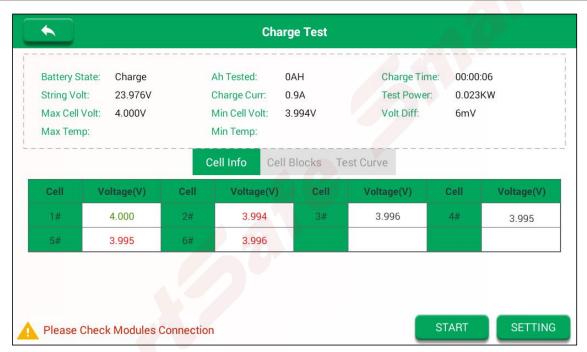
Charge time

Charging test time, one of the shutdown conditions.

Cell Up Limit

Single core voltage upper limit protection value, one of the shutdown conditions.

2) Click to save configuration and enter the test interface. Close the DC switch, tap **Start** to start the test.



The current battery status, the test current, the test duration, the current voltage of the battery pack and the cell information can be viewed on the test interface. The configuration can be modified during the test.

- 3) In the process of threshold protection test, if any shutdown threshold is reached, it will stop automatically. Type of shutdown conditions: charge time, current threshold, upper limit of cell voltage and group voltage.
- 4) In addition to the above shutdown threshold protection, there are also multiple hardware protections: charging module undervoltage protection, charging module overvoltage protection, charging module overtemperature protection, charging module overcurrent protection, short circuit protection and fan failure, etc.

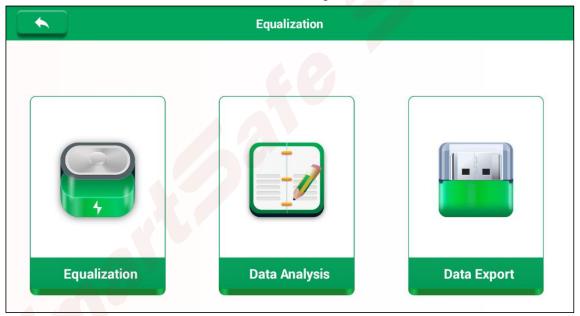
4.5.3 Data Management



Insert a U-disk into the USB port on the panel, select the data to be saved, and tap USB button to transfer the corresponding discharge data and charge data to the U-disk.

4.6 Equalization

Tap Eualization in the main interface to enter the following interface.



4.6.1 Parameters

The tester can maintain at most 2 groups of batteries, each with 12 batteries (subject to the number of connected batteries).

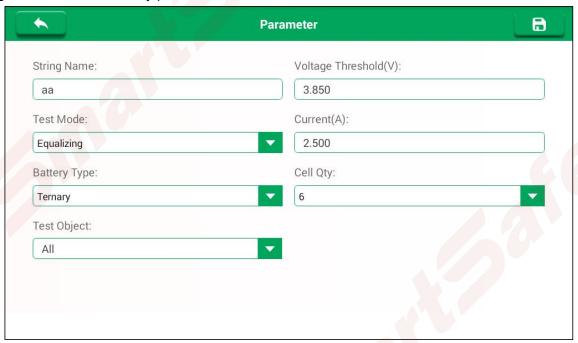
When power on, if the battery pack is connected correctly, the current status of the battery pack will be displayed after the battery pack number. If the battery pack is not connected or there is a connection failure, the display status is: unconnected.

•		Equalization			
Item	1#.Equalization Done 2#:Unconnected			onnected	
Test Mode	Equaliza	Equalization Equalization			
Test Time	00:00:37			7:08	
Battery Type	Ternai	у	Ternary		
Cell Qty	06/00		12/00		
Target Voltage	3.850	v	3.600V		
Max Voltage	3.998	V	-		
Min Voltage	3.993	V	-		
Temperature					
Operation		TART		START	
	Setting	Details	Setting	Details	

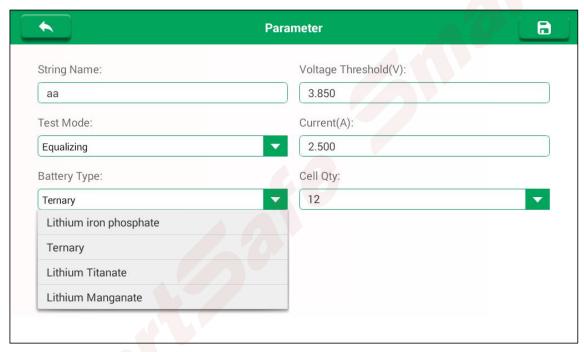
Parameters	Parameter Description	Parameters	Parameter Description	
Item	Display the battery pack number and the status of the battery pack.	Test Mode	Charge, discharge or equalizing	
Test Time	Work time since test started.	Battery Type	The type of lithium battery pack.	
Cell Qty	Cell quantity in a battery pack.	Target Voltage	The end voltage to terminate the testing.	
Max Voltage	The max voltage in all cells.	Min Voltage	The min voltage in all cells.	
Temperature	Max temperature measured in battery pack.	Operation	Start/stop discharge, charge or equalizing.	

4.6.2 Battery Pack Settings

On the "Equalization" interface, tap **Settings** button below the battery pack to enter the corresponding setting interface for the battery pack.



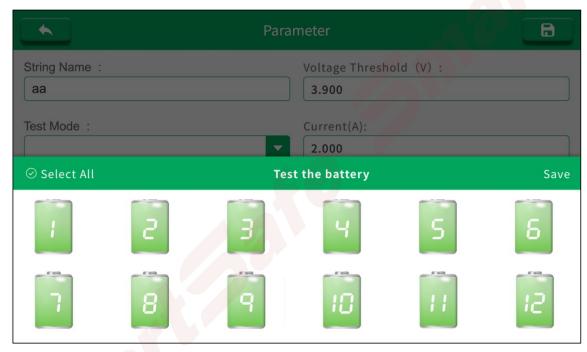
- 1) String Name: Enter the battery pack number or the corresponding information for testing to name it.
- 2) Test Mode: Click the drop-down menu to select the corresponding work mode (charge, discharge or equalizing).
- 3) Battery Type: Click the drop-down menu to select the appropriate lithium battery pack.



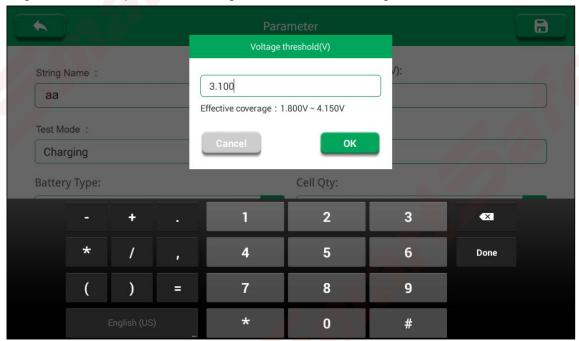
4) Cell Qty: Click the drop-down menu to select the corresponding cell number of the test battery pack.



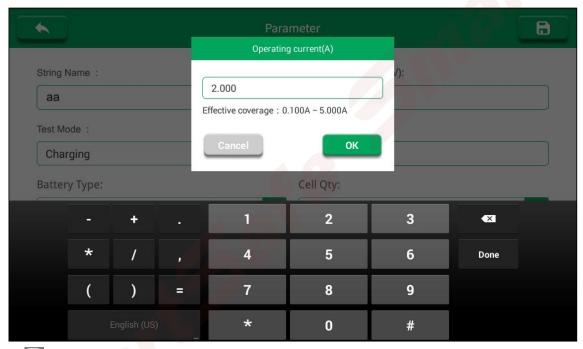
5) Test Object: Click **Select All** to select all batteries; deselect all, then click the battery that requiring to be tested.



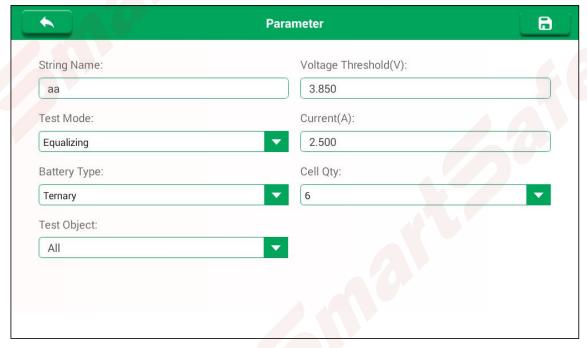
6) Voltage Threshold: Input the end voltage to terminate the testing.



7) Current: Input the max discharge or charge current.



8) click to save the adjustment, and click back to the testing interface.



4.6.3 Start the Test

1) On the "Equalization" interface, tap Start button to start the test.

•		Equalization			
Item	1#:Equa	lizing	2#:Unco	onnected	
Test Mode	Equalization Equalization			ization	
Test Time	00:00:14 00:57:08			7:08	
Battery Type	Terna	ary	Ternary		
Cell Qty	06/0	00	12/00		
Target Voltage	3.850	OV	3.600V		
Max Voltage	3.998	BV			
Min Voltage	3.993	3V	-		
Temperature					
Operation	() s	TART		START	
	Setting	Details	Setting	Details	

2) Tap **Details** to view parameters such as cell voltage, working current, working status, test duration, and capacity of the corresponding test battery pack.

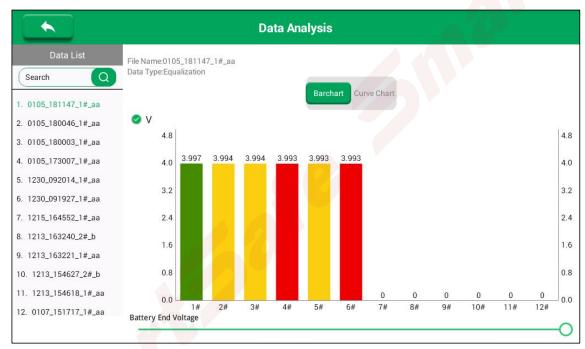
				Equal	ization		
Item	1#:Equalizing (00:00:06)			2#:Uncc	onnected		
Test Mode	No.	Voltage (V)	Current (A)	State	Capacity (Ah)	Equal	ization
	1#	3.998	2.521	Discharge	-0.001	20.5	7.00
Test Time	2#	3.994	2.520	Discharge	-0.002	00:5	57:08
Battery Type	3#	3.994	2.522	Discharge	-0.002	Terr	nary
Cell Qty	4#	3.993	2.523	Discharge	-0.002	12/00	
oen qty	5#	3.994	2.518	Discharge	-0.003	12	700
Target Voltage	6#	3.993	2.516	Discharge	-0.003	3.6	00V
Max Voltage							_
Min Voltage	3					-	100
Temperature	3					40,3	
Operation						(<u>•</u>	START
operation			Work S	State		Setting	Details

- 3) Equalization Finished Conditions:
- When the cell voltage reach the voltage threshold, and current is less than 0.2A over 3 mins, the unit will display **Finished** on this cell channel.
- All working cell channels display 'Finished', the whole equalization is complete.

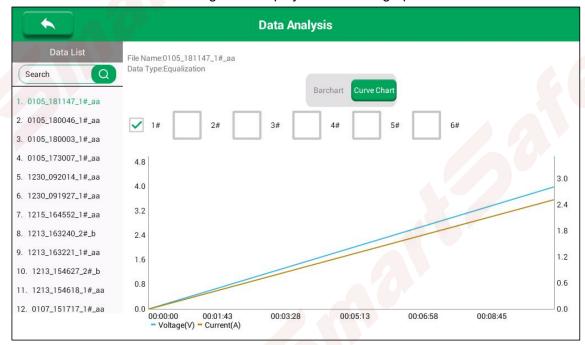
4.6.4 Data Analysis

After the test is completed, the test data is displayed in column chart or curve mode.

Tap **Bar Chart**, the test data voltage is displayed as a bar graph.

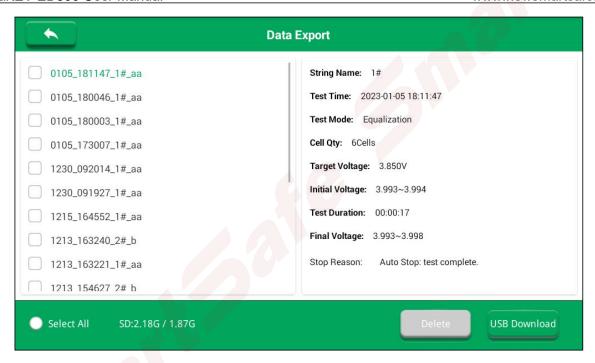


Tap Curve Chart to test the data voltage and display it as a curve graph.



4.6.5 Data Export

Test data can be transferred to U disk. On the main interface, tap Data Export to enter the data export interface, click the data to be transferred, insert a U disk and tap USB Download, the data will be stored in the U disk in Excel format.



4.7 System Settings

Click "Setting" on the main menu to enter the corresponding function operation interface.



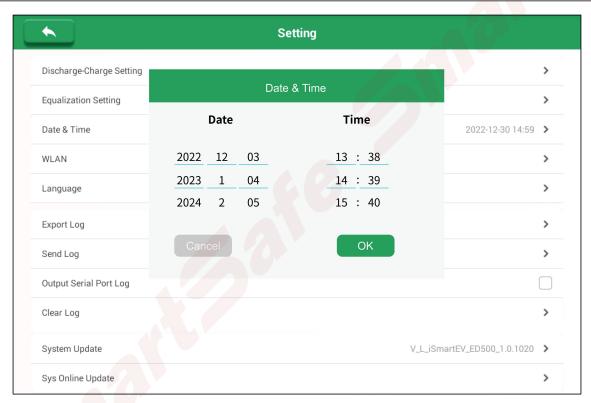
<u>Discharge-Charge Setting</u>: Used to set <u>Discharge-charge parameters</u>.



Equalization Setting: Used to set Equalization parameters.



<u>Date & Time</u>: Used to set the system date and time.



WLAN: Used for Wi-Fi connection setting of the tester.



Language: Used to change the system language.



Item	Description
Export Log	Used to export log files.
Send Log	Used to send log files.
Output Serial Port Log	Used to select / cancel output serial port log.
Clear Log	Used to clear logs.
System Update	Copy the upgrade package to the U disk. After connecting the equipment, select the corresponding upgrade package to upgrade.
System Online Update	Used to upgrade online after the equipment is connected to Wi-Fi.

5. Fault Analysis and Troubleshooting

No.	Fault Situation	Troubleshooting Methods
1	Main unit temperature is too high	Confirm the placement of the device, pay attention to ventilation, heat flow.
2	Internal memory insufficient	Periodically transfer data files to USB disk and delete some files to release the space
3	USB Error	Check the free space in USB disk

6. Transport & Storage

- 1) This tester is equipped with special equipment box for packing, which is has anti-vibration and reliable for transportation.
- 2) Storage conditions: dry storage room, temperature: -20~70°C, Humidity: 95%Within.

7. Environmental Protection and Others

- 1) The outer carton of this equipment is made of recyclable material.
- 2) The main unit and other components are non pollution sources.

Warranty

THIS WARRANTY IS EXPRESSLY LIMITED TO PERSONS WHO PURCHASE SMARTSAFE PRODUCTS FOR PURPOSES OF RESALE OR USE IN THE ORDINARY COURSE OF THE BUYER'S BUSINESS.

SMARTSAFE electronic product is warranted against defects in materials and workmanship for one year from date of delivery to the user.

This warranty does not cover any part that has been abused, altered, used for a purpose other than for which it was intended, or used in a manner inconsistent with instructions regarding use. The exclusive remedy for any automotive meter found to be defective is repair or replacement, and SMARTSAFE shall not be liable for any consequential or incidental damages.

Final determination of defects shall be made by SMARTSAFE in accordance with procedures established by SMARTSAFE. No agent, employee, or representative of SMARTSAFE has any authority to bind SMARTSAFE to any affirmation, representation, or warranty concerning SMARTSAFE automotive meters, except as stated herein.

Disclaimer

The above warranty is in lieu of any other warranty, expressed or implied, including any warranty of merchantability or fitness for a particular purpose.

Purchase Order

Replaceable and optional parts can be ordered directly from your SMARTSAFE authorized dealer. Your order should include the following information:

- Order quantity
- Part number
- Part name

Statement:

SMARTSAFE reserves the rights to make any change to product designs and specifications without notice. The actual object may differ a little from the descriptions in the manual in physical appearance, color and configuration. We have tried our best to make the descriptions and illustrations in the manual as accurate as possible, and defects are inevitable, if you have any question, please contact local dealer or after-sale service center of SMARTSAFE, SMARTSAFE does not bear any responsibility arising from misunderstandings.